

FUMIN COATING™



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Japan Patent P-No. 3908252
granted on 19 Jan 2007
Singapore Patent P-No. 137957
granted on 28 Nov 2008
Malaysia Patent No. MY-141240-A
granted on 31 March 2010
Indonesia Patent App. No. WO0200703973
granted on 14 May 2010
Australian Patent App. No. 2006253332
granted on 2 Sep 2010
Patent PRC No. ZL2006800119644.9
granted in May 2011
Patent PRC HK No. 1119622
granted in Oct 2011
USA Patent App. No. 8287946
granted on 16 Oct 2012
TAIWAN R.O.C No. I 399350
granted on 21 June 2013
South Korea Patent No. 1298460
granted on Jun 2013
INDIA Patent No. 265116
granted on Feb 2015
EU Patent No. 1886

PCT App. No. JP2006/311013



What is Shading Coefficient (SC)?

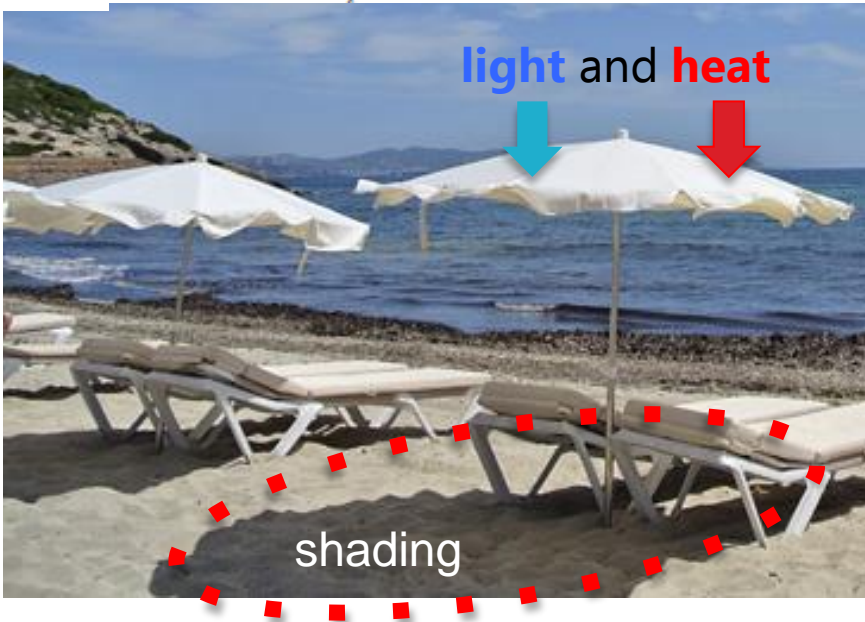
Range of wave length to measure transmittance and reflection of solar radiation for the formulas (4) and (5) to calculate ratios (6) and (7) are from 300nm to 2500nm. This is inclusive of Ultra Violet, Visible rays and Infrared rays. Hence, higher visible ray transmittance and lower reflectance affect the value of Shading Coefficient.

$$\tau_e = \frac{\sum_{\lambda} \tau(\lambda) \cdot E\lambda \cdot \Delta\lambda}{\sum_{\lambda} E\lambda \cdot \Delta\lambda} \quad (4)$$

$$\rho_e = \frac{\sum_{\lambda} \rho(\lambda) \cdot E\lambda \cdot \Delta\lambda}{\sum_{\lambda} E\lambda \cdot \Delta\lambda} \quad (5)$$

$$S = \frac{\tau_e + Ni(100 - \tau_e - \rho_e)}{\tau_{eO} + 0.35(100 - \tau_{eO} - \rho_{eO})} \quad (6)$$

$$Ni = \frac{6.3\varepsilon_i + 3.9}{(6.3\varepsilon_i + 3.9) + (6.5\varepsilon_e + 12.2)} \quad (7)$$



By putting up a parasol to prevent direct sun light, Sun light shine on the parasol and transfer the heat to the parasol so that only the parasol becomes warm and people don't feel hot.

"Shading" means to prevent **light** and **heat** to shine directly on the material. "Shading" means "stop radiation" by transferring heat to the material such as a curtain or a parasol.

Fumin Coating is absorbing Infrared (IR) rays to stop radiation.

However, Fumin Coating has high visible ray transmittance rate that is used to calculate SC value, therefore, SC of Fumin Coating would be bigger value.

ATO and ITO known as semiconductor technology are commonly applied to the touch panel etc. in order to absorb Infrared. These Nano size metals, tolerate up to 180 °C, can be applied with a sponge or with a roller at room temperature.

<Sponge was used on the left side glass>

antimony trioxide (ATO)

antimony pent oxide (APO)

FUMIN COATING uses APO

It is a great technology that will stop the heat and ultraviolet rays coming through the glass, however it will impair the value of the glass if there are unevenness, distortion, dripping on the glass. The solution to this problem lies in using "FUMIN COATING spray gun method".



The National Art Center in Tokyo

Architect Kisho Kurokawa selected Heat Reflecting glass in 2007, later placed window film..... finally **FUMIN COATING** in Jan 2011



The National Art Center in Tokyo

Architect Kisho Kurokawa selected Heat Reflecting glass in 2007, later placed window film..... finally **FUMIN COATING** in Jan 2011

Electric Power Consumption Comparison 2010 vs. 2011

K.Art Center in Japan

K. Art Center in Japan

(A) Electric Power used in 2010 (kWh)

Before FUMIN COATING

Jan	Feb	Mar	Apr	May	Jun	
771,338	915,950	864,261	1,022,222	1,006,128	1,154,226	
Jul	Aug	Sep	Oct	Nov	Dec	Total
1,292,385	1,386,125	1,305,365	1,038,537	927,000	859,514	12,543,051

(B) Electric Power used in 2011 (kWh)

FUMIN COATING sprayed on 4,653m² glass windows (21 Dec 2010 - 4 Jan 2011)

Jan	Feb	Mar	Apr	May	Jun	
674,781	815,983	681,753	759,176	851,134	933,006	
Jul	Aug	Sep	Oct	Nov	Dec	Total
1,006,129	1,037,573	1,087,483	895,779	858,625	743,306	10,344,728

(B) - (A) Electric Power Saved (kWh, %)

Jan	Feb	Mar	Apr	May	Jun	
96,557	99,967	182,508	263,046	154,994	221,220	
-13%	-11%	-21%	-26%	-15%	-19%	
Jul	Aug	Sep	Oct	Nov	Dec	Total
286,256	348,552	217,882	142,758	68,375	116,208	2,198,323
-22%	-25%	-17%	-14%	-7%	-14%	-18%

Cool season (Dec - Feb)

381,107kWh Reduced <-11% y-o-y>

Hot season (Mar - Oct)

1,817,216kWh Reduced <-20% y-o-y>

Total Electric Power Saved y-o-y: 2,198,323kWh

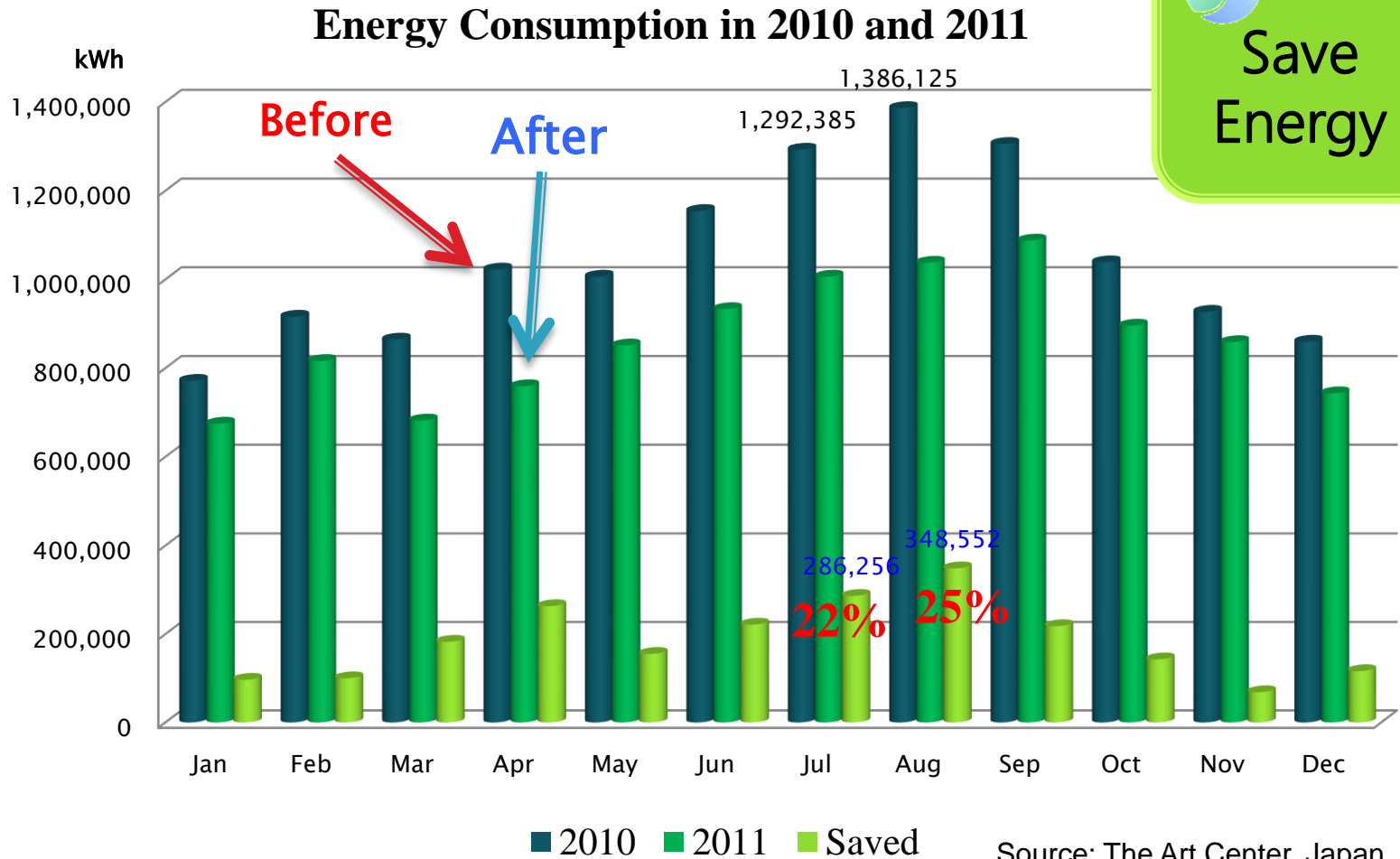
CO2 emission reduction

2,198,323kwh (Electricity reduction) x 0.69 (Marginal factor) = 1,516t-CO2

(Source) K. Art Center. Japan

2012/6/25 FUMIN CO., LTD

More Energy saved in Hot Season by FUMIN COATING



Source: The Art Center, Japan

Cost-effectiveness of Fumin Coating

Calculation condition

Example) The National Art Center in Tokyo

Fumin Coating Cost **¥75,929,708 (Approx. 4,700㎡)**

Energy save record by Fumin Coating **Approx. 18%**

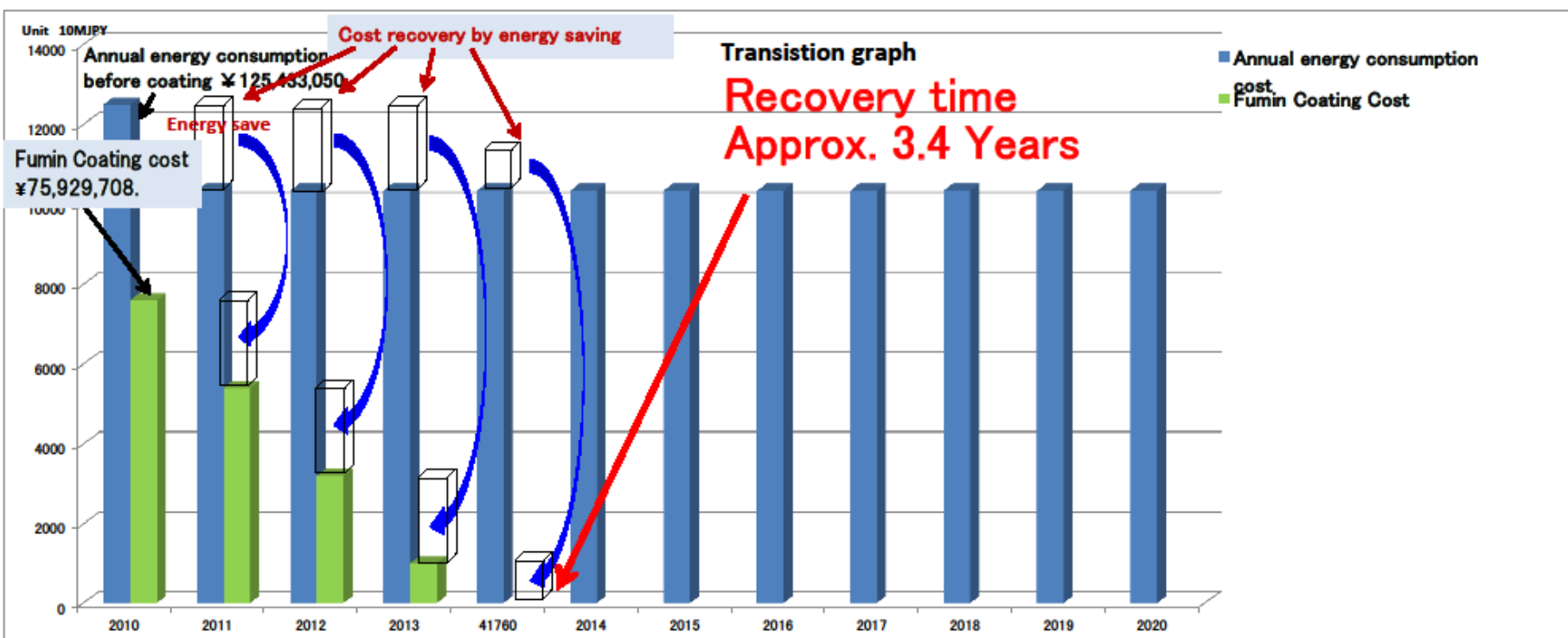
Annual energy consumption before coating 12,543,305kwh

Annual energy consumption after coating 10,344,728kwh

Energy save record 12,543,305kwh - 10,344,728kwh = 2,198,577kwh (Approx.18%)

Energy cost = ¥10/kwh ==> Energy save record (JPY) = ¥21,985,770

Recovery time : ¥75,929,708 ÷ ¥21,985,770 = Approx. 3.4 Years





Okinawa resort hotel



Okinawa resort hotel ▪ Before

Before



After Application of FUMIN Coating



Condensation suppression effect①

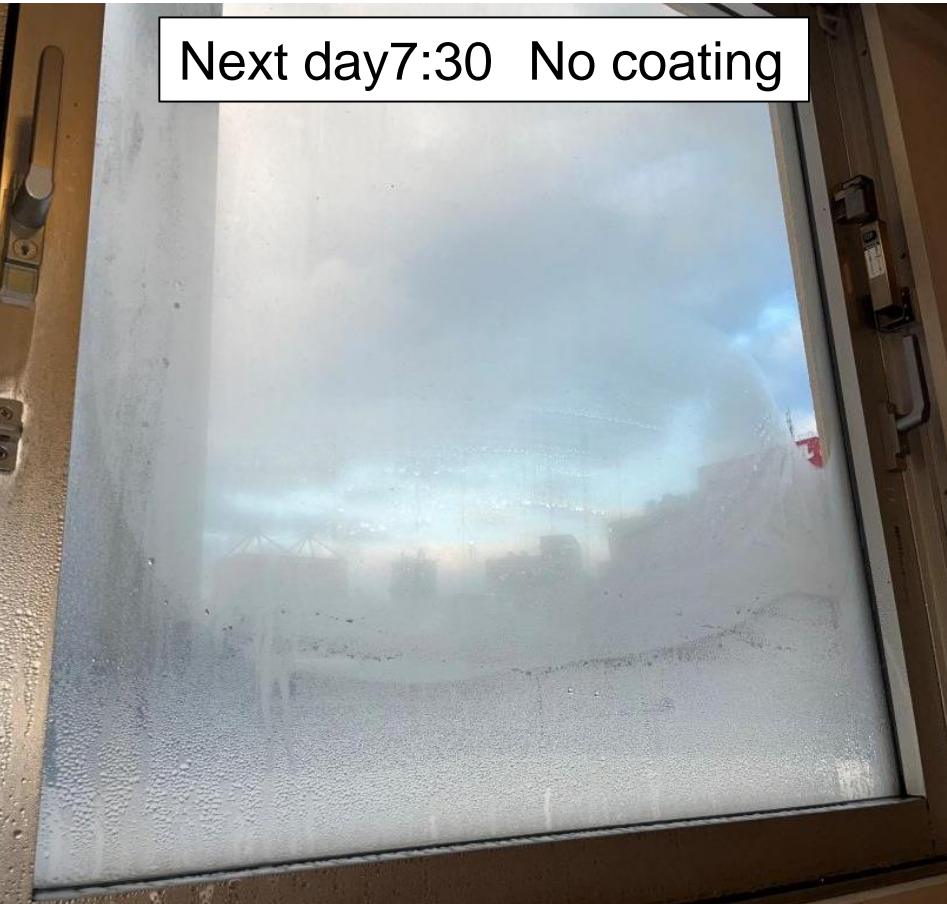
January 21, 2022 Niigata City, Niigata Prefecture



Condensation suppression effect②

January 21, 2022 Niigata City, Niigata Prefecture

Next day 7:30 No coating



Next day 7:30 FUMIN COATING





**Infrared
Rays 70%
CUT**

**UV 90%
CUT**



**Reflection
7%**



transparent



**energy
saving**

FUMIN COATING™



**fire
retardant**



**easy
application
&
maintenance**



Long life



recyclable

**No
toxic
gas**



CONTENTS OF FUMIN COATING™

Certified by manufacturer

2011年12月 8日

〒538-8866

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株式会社フミン工業

工業用開発部

TEL 06-6930-5040

FAX 06-6930-5035

厚生労働省指定化学物質不使用証明の件

拝啓 貴社益々ご清栄のこととお慶び申し上げます。

平素は格別のご高配を賜り厚く御礼申し上げます。

さて、ご照会頂きました標記の件につきまして下記にご回答申し上げますので、何卒ご高覧の程宜しくお願い申し上げます。

敬具

記

下記商品の化学物質の含有は以下になっております。

商品名 フミンコーティングIR-UV

色 名 クリヤー

- | | | |
|--------------------|------------|----------------|
| 1)ホルムアルデヒド | 2)アセトアルデヒド | 3)トルエン |
| 4)キシレン | 5)エチルベンゼン | 6)スチレン |
| 7)パラジクロロベンゼン | 8)テトラデカン | 9)クロルピリホス |
| 10)フェノブカルブ | 11)ダイアジノン | 12)フタル酸ジ-n-ブチル |
| 13)フタル酸ジ-2-エチルヘキシル | | |

●上記物質は弊社では配合しておりません。

●製品の分析データについては測定値を持ち合わせておりませんのでご了承下さい。

以上

Phthalate-2-Ethylhexyl

Dibutyl phthalate

Chlorphrifos

Tetradecane

Paradichlorobenzene

Styrene

Xylene

Ethylbenzene

Diazinon

Fenobucarb

Toluene

Acetaldehyde

Formaldehyde

Very Volatile Organic Compounds



Shading Coefficient is to quantify the amount of light coming through the window. To be effective, Shading Coefficient is lower the better. The dark film or reflective glass were believed to be good.

	FUMIN COATING	Reflective film
Shading Coefficient	0.88	0.31
U-Value (W/m ² /k)	6.0	5.8
Visible ray transmittance (%)	84.7	19.7
Solar transmittance (%)	68.6	15.4
Solar reflectance (%)	6.7	48.6

Source: Verification Test Report for Heat-Island Mitigation Technologies



The latest window film cuts the heat & UV without blocking the light. Some mixed ITO and ATO to glue and those have the effect of the photo catalyst by absorbing the UV, however, these adhesive would result decomposition and discoloration.

	FUMIN COATING	Window film
Shading Coefficient	0.88	0.78
U-Value (W/m2/k)	6.0	5.7
Visible ray transmittance (%)	84.7	87.0
Solar transmittance (%)	68.6	62.0
Solar reflectance (%)	6.7	18.5

Source: Verification Test Report for Heat-Island Mitigation Technologies



1 Year= 30 hours of UV rays exposure

Double glazed glass: FL3mm+A12mm+FL3mm

FUMIN COATING (left)

No Coating (right)

SC 0.88

SC 0.86

U-value 2.9W/m².k

U-value 2.9W/m².k



VLT 80%

VLT 82%

FUMIN COATING, the world's most advanced nanotechnology with its 2μm thick, its performance is not possible to measure by thin-film thermal conductivity meter. It is possible to measure if the thickness of temperature sensitive paint is more than 50μm. Therefore, we compare with those already measured.



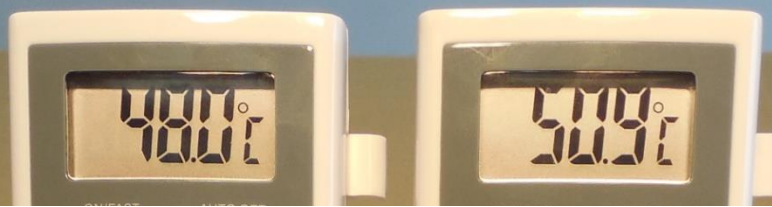
375W infrared light irradiation start





375W infrared light irradiation for 1 minute
Double glazed glass retains the heat in
the room, but the heat of the sunlight
does not stop.

8mm glass**FUMIN COATING (left half)****Shading Coefficient 0.88****U-Value $6.0\text{W/m}^2\cdot\text{k}$** **Visible ray transmittance 84.7%****Solar reflectance 6.7%****Thickness $2\mu\text{m}$** **Window film (right half)****Shading Coefficient 0.57****U-value $5.9\text{W/m}^2\cdot\text{k}$** **Visible ray transmittance 3%****Solar reflectance 7%****Thickness $46\mu\text{m}$** 



After 375W infrared light irradiation for 1 minute, the both sensors on metal plates detected almost the same temperature.

SC of film is 0.57

Saving Energy calculation

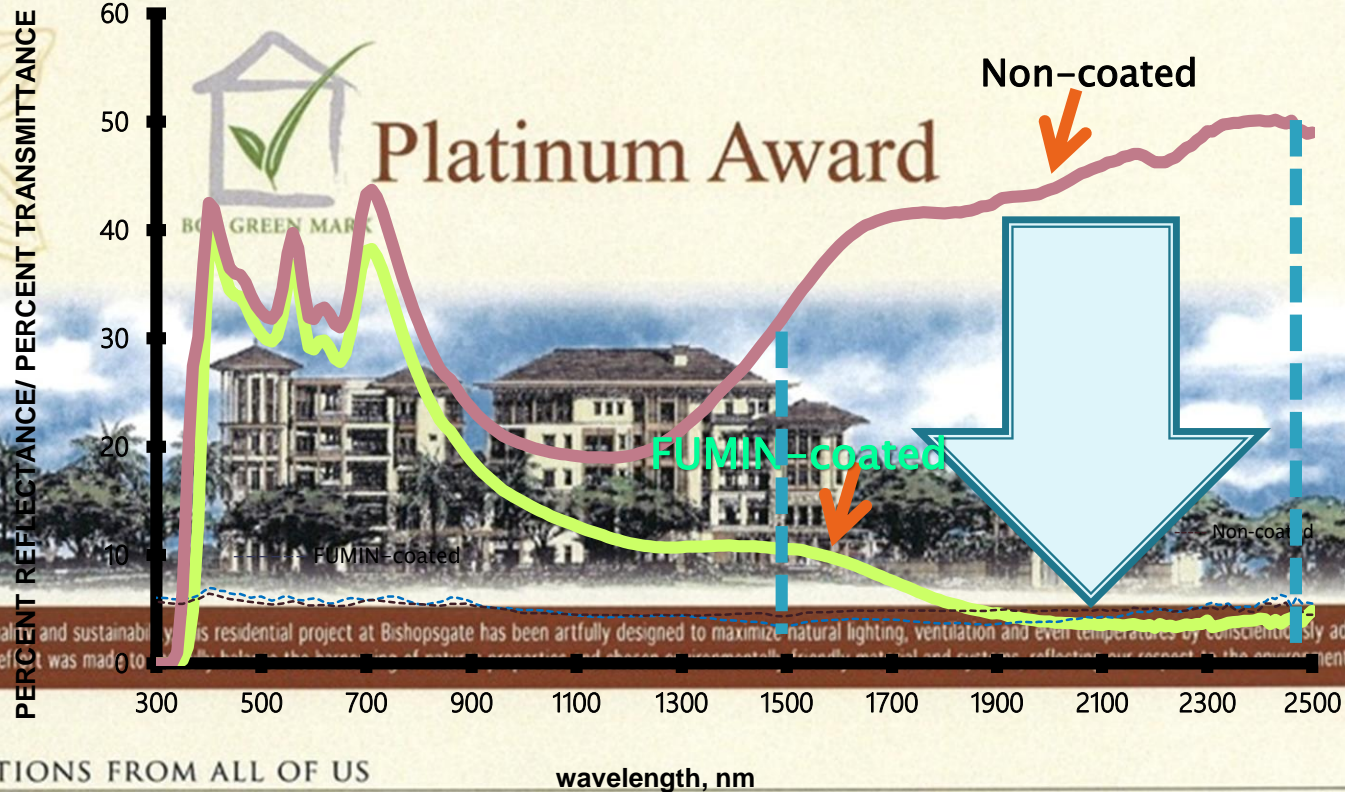
$(0.9 - 0.57) \div 0.9 \times 100 = 37\%$ of energy saved.



DEVELOPING WITH A GREEN CONSCIENCE.



Platinum Award



Working with the principle of quality and sustainability, this residential project at Bishopsgate has been artfully designed to maximize natural lighting, ventilation and even temperatures by conscientiously adhering to passive design principles. Much effort was made to reduce the burden of energy consumption and thereby create a healthy, green and sustainable environment.

CONGRATULATIONS FROM ALL OF US



Davis Langdon & Seah



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Golden Rock General Contractor Pte Ltd



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"The Leader in Glass Fabrication"™

VIRACON SOLAR OPTICAL PROPERTIES AND THERMAL CHARACTERISTICS****

11/7/2006

MONOLITHIC PERFORMANCE DATA

Make-up: 5/16" (6mm) Gray

Transmittance

Visible Light: 33%
Solar Energy: 31%
Ultra-Violet: 14%

UltraViolet defined as 300 to 380 nanometers(nm)

Reflectance

Visible Light-Exterior: 5%
Visible Light-Interior: 5%
Solar Energy: 5%

U-Value

NFRC Winter Conditions: 5.74 W / (M2 x °K)
NFRC Summer Conditions: 5.17 W / (M2 x °K)

Shading Coefficient: 0.59
Solar Factor (SHGC): 0.51

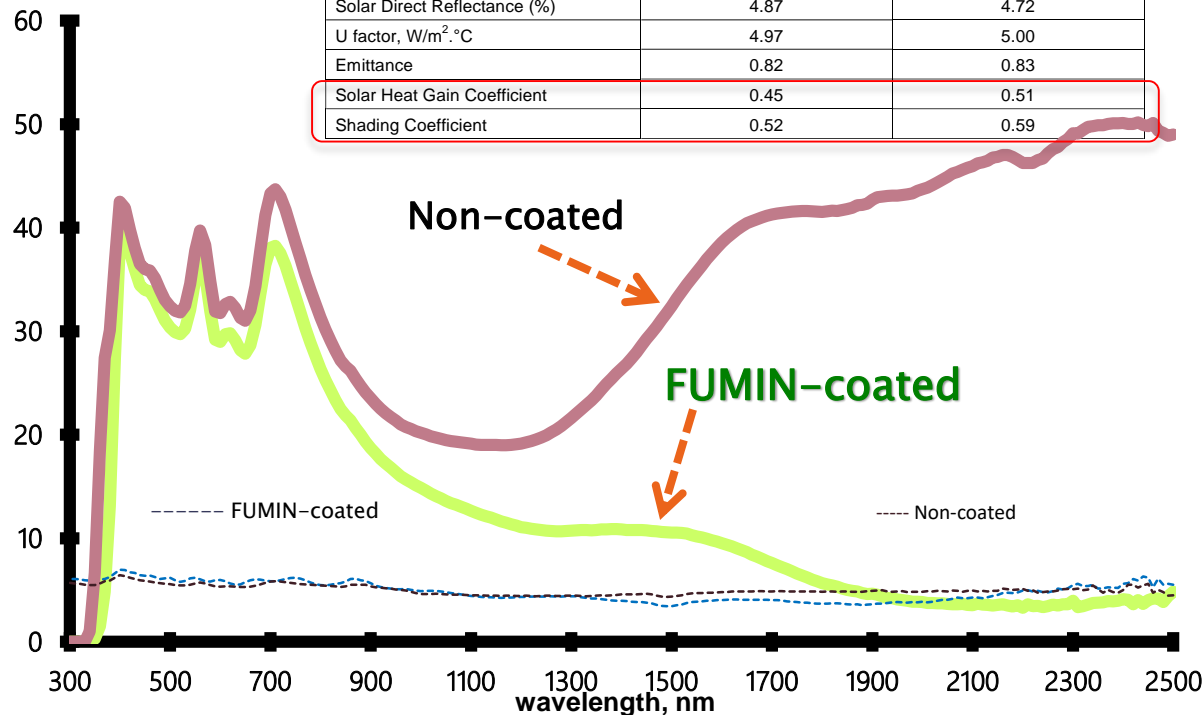
TUV SUD PSB

Date	: 16 Dec 2009	Ref	: -
To	: Ms Junko Fukuda	From	: Eddie Suwand
Organization	: Fuminn Pte Ltd	Dept	: MEC
Fax	: 68626776	Fax	: 67793903
Tel	: 68621558	DID	: 68851429
No. of Pages	: 1		

Re: Optical Characterizations

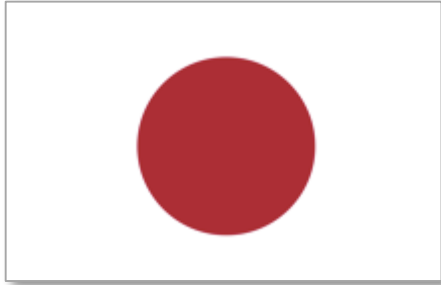
Solar Optical Properties	8mm Grey Monolithic AN Coated	8mm Grey Monolithic AN Non-Coated
Visible Light Transmittance (%)	31.91	34.54
Visible Light Reflectance (%)		
a. Label side	5.26	4.87
b. Other side	5.41	5.40
Solar Direct Transmittance (%)	23.10	31.47
Solar Direct Reflectance (%)	4.87	4.72
U factor, W/m ² .°C	4.97	5.00
Emittance	0.82	0.83
Solar Heat Gain Coefficient	0.45	0.51
Shading Coefficient	0.52	0.59

PERCENT REFLECTANCE/ PERCENT TRANSMITTANCE





KuaLa Lumpur: Climate change will continue to be a priority agenda for Malaysia despite the global financial crisis, said Prime Minister Datuk Seri Najib Tun Razak. (The Star)



Japanese Government Supports



FUMIN COATING™

Was selected for the **Environmental
Technology Verification** pilot
program by Ministry of
Environment in Japan **to mitigate
Heat Island Effects in 2007**



Mr. Yukio Edano,
Minister of Economy, Trade &
Industry

Green Innovations from Japan
JETRO Exhibitor Profiles
 APEC JAPAN 2010
 7-14 November

APEC Yokohama, JAPAN in 2010

Water treatment
 Renewable energy
 Wind power
 Energy efficiency
 Environment

株式会社 フミン

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- E-mail : k-yagisawa@fumin.jp
- Contact : Mr. Katsuo YAGISAWA

The Ultimate Solar Control Coating Technology FUMIN COATING.
 A coating fluid comprising of an ultraviolet-screening agent and an infrared-screening agent is applied onto a glass surface with a spray gun. Energy Saving & Environmentally Friendly Technology.
 The coating will air dry to form a thin-film containing an ultraviolet-screening agent and an infrared-screening agent on the surface of the glass.

究極の省エネルギー
 収・カットする伝導
 る特許技術です。地
 品です。暑い夏場は
 昇を抑えます。また
 いう優れた特性を持



Energy efficiency

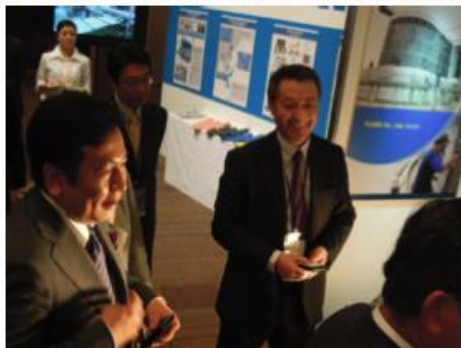
COP17 South Africa in Dec 2011

FUMIN CO., LTD
福島県の企業「フミン」の断熱膜に注目

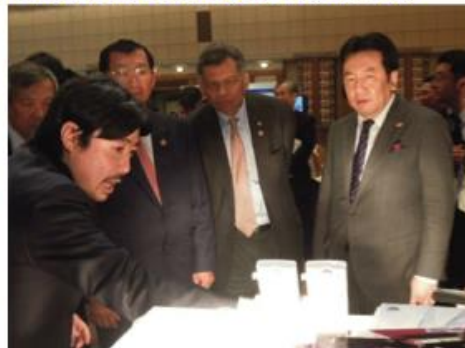


Introduction of **FUMIN COATING™** in **ASEAN ROAD SHOW 2012**

ASEAN Ministers visited our booth in the Imperial Hotel in Tokyo on 28 April 2012, Saturday.



Mr. Yukio Edano, the Minister of Economy, Trade and Industry Japan



Dr. Surin Pitsuwan from Thailand, Secretary-General of ASEAN
Mr. Cham Prasidh, Minister of Commerce, Cambodia

Mr. Yukio Edano, Minister of Economy, Trade and Industry Japan



Dato' Mukhriz bin Tun Dr. Mahathir, Deputy Minister, Ministry of International Trade and Industry, Malaysia



Tokyo, 28 April 2012



Economic ministers and senior officials from ASEAN Member States and the Secretary-General of ASEAN also participated in this Roadshow.



Mr. Nguyen Cam Too, Deputy Minister of Commerce and Industry, Vietnam



Dr. Bayu Krisnamurthi, Deputy Trade Minister, Indonesia



Jan. 2013 Big businessmen in Saudi Arabia



Racing Car
Material: Polycarbonate

Helmet Surface temperature lowered by 5°C.

Fig. 1 Temperature Difference (Normal – FUMIN COATING™)

